

# FEED FORWARD FLYER

ADVANCING THE TECHNICAL KNOWLEDGE OF MAINTENANCE TRADESMEN AND PLANT OPERATORS

## GREASE – USE THE RIGHT ONE FOR THE JOB.

### **ABSTRACT**

Grease – use the right one for the job. The classification, selection and application of greases. Greases are designed for specific applications and if used in the wrong service they will not be effective. Compare the properties of greases and check those used in your equipment are suited to the service. Keywords: base oil, thickener, additives, friction.

## LUBRICATING GREASES BASED ON MINERAL AND SYNTHETIC OILS

### Classification, Selection and Application

As long ago as 1400 BC., the Egyptians used greases made of olive oil and lime to lubricate their wooden wagon axles. With the beginning of the Industrial Age, the development of modern greases progressed from sodium greases (1872) through calcium and aluminium greases (1882), to calcium complex soap greases (1940) and lithium soap greases by Shell in 1942.

The first aluminium, barium and lithium complex soap lubricating greases were patented in 1952. Since then, a large number of lubricating grease patents have been granted, due to the large number of thickeners, base oils, and additives that can be used. New or improved lubricating grease production processes were also developed.

The quantity of lubricating greases sold in Australia amounts to approximately 13 million kilograms in 1994 - is only a small fraction of the total lubricant consumption of 500 million Litres.

The situation is similar in other industrialised countries. The relatively small proportion of grease sales belies the enormous importance of lubricating greases for business and technology, which can be attributed to the high level of quality they have achieved and the performance characteristics which have resulted. Metal soap greases are the clear leaders in grease sales statistics, while non-soap greases as a group are of little importance in quantitative terms.

In engineering terms, however, and in terms of "modern and intelligent lubricating grease design," non-soap greases, for example those containing synthetic organic thickeners and synthetic base oils, are more modern, promising products.

### **Classification of Lubricating Greases**

The classification of lubricating greases is not uniformly regulated. Because of the versatility and the variations in their composition, greases are essentially classified on the basis of their base oil or thickener.

THICKENER	SHELL EXAMPLE	SPECIAL PROPERTIES
LITHIUM SOAP	ALVANIA EP2	ALL ROUND PERFORMER, COST EFFECTIVE
MIXED SOAP (Ca & Li)	SUPERPLANT M	GOOD WATER RESISTANCE & MECHANICAL STABILITY
LITHIUM COMPLEX	LITHPLEX L & M	EXCELLENT ALL ROUND PERFORMER ESPECIALLY FOR HIGH TEMPERATURES.
CLAY (BENTONITE)	DARINA M & R2	GOOD HIGH TEMPERATURE GREASE, OTHERWISE OF LITTLE USE.
POLYUREA	STAMINA U2	EXCELLENT ALL ROUND PERFORMER WITH LONG LIFE, LATEST TECHNOLOGY IN GREASE..
CALCIUM	GRAPHITE GREASE 3	GOOD WATER RESISTANCE.
WAX	PETROLEUM JELLY	PHARMACEUTICAL USE.

### **Base Oils**

The oil present in a lubricating grease is referred to as its base oil. The proportion of base oil can vary depending on the type and quantity of thickener and the intended application of the grease. For most greases, the base oil content is between 85% and 97%.

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The type of base oil give a grease some of its typical characteristics.

### **Thickeners**

Thickeners are divided into soaps and non-soaps, and give lubricating greases their typical properties as well. Soap greases can be divided into simple and complex soap greases, each of which are referred to by the name of the cation on which the soap is bases (e.g. lithium, sodium, calcium, barium, or aluminium soap greases).

These metal soaps are made from fatty acids, which are products obtained from animal or vegetable oils and fats.

These fatty acids are a mixture of a wide variety of chemically defined fatty acids. They are split into fatty acids and glycerides by hydrolytic decomposition. The fatty acids are then combined with the corresponding metal hydroxides to form the metal soaps used as thickeners for lubricating grease production.

### **Additives**

Additives counteract wear and corrosion, provide additional friction reducing effects, improve the adhesion of the grease, and prevent damage under boundary and mixed friction conditions.

Additives therefore affect the quality, potential applications, and ultimately the practical value of the grease. Additives can be solid, polar, or polymeric.

### **Solid Additives**

Graphite, Molybdenum Disulfide, Zinc Sulfide, talc, polytetrafluoroethylene, etc. are incorporated into greases in powder form or as pigments. They act in the boundary and mixed friction regions. Solid additives improve running-in and emergency operating characteristics.

### **Polar Additives**

Polar substances are hydrocarbon molecules which behave in an electrically non-neutral way because of their molecular structure (i.e. by incorporating other elements such as oxygen, sulfur, or chlorine), and are retained on metal surfaces as if they were magnetic. The presence of polar substances increases adhesion of the lubricant film, since pure hydrocarbons are "non-polar".

### **Polymer Additives**

The correlation between temperature and the viscosity of mineral oils can be influenced by additives. These additives consist of organic polymers with molecular weights of between 10,000 and 200,000. At moderate temperatures their chain-like molecules are tangled together, but at high temperatures they extend into elongated threads. By simultaneously switching to a low-viscosity base oil with a higher viscosity index (VI), the viscosity-temperature curve can be flattened. The presence of polymers makes the viscosity of a base oil dependent on the shear rate.

Polymers generally improve the wear protection offered by lubricants. Polymers used as adhesion additives for greases include polyisobutylenes, olefin polymers, and others. They improve the grease's adhesion to surfaces.

<b>Additive</b>	<b>Typical Compounds</b>	<b>Purpose</b>
Extreme Pressure Additives (E.P)	Sulfur, chlorine and phosphorus compounds, sometimes combined with graphite or MoS <sub>2</sub>	Protect metal surfaces against cold welding
Anti-wear Additives	Organic phosphates or phosphites, zinc dithiophosphates, graphite, MoS <sub>2</sub>	Reduce wear of metal surfaces
Corrosion Inhibitors	Organic compounds containing active sulfur, phosphorus or nitrogen, such as phosphites, metal salts or thiophosphoric acid, sulfated waxes, or terpenes	Protect against corrosive attack on bearing materials or metallic contact surfaces
Anti-oxidants (Anti-aging)	Phenols, aromatic amines, sulfated phenols, zinc dithiophosphates	Delay oxidative decomposition
Friction-reducing Additives (Friction Modifiers)	High molecular weight compounds such as fatty oils, oxidised waxes or graphite and MoS <sub>2</sub>	Reduce friction under boundary and mixed friction conditions
Adhesion Improvers	Polyisobutylenes, olefin polymers, latex	Improve surface adhesion

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## Advantages Of Grease Lubrication Over Oil Lubrication

- Reduced design complexity
- Less maintenance is often required, since lifetime lubrication is possible.
- Less risk of leakage and simpler seal design
- Sealing effect is reinforced by used grease overflow ("grease collaring" or labyrinth).
- With high-speed greases, metered grease quantities, and a running-in period, low bearing temperatures can be achieved at high revolutions.

## Disadvantages Of Grease Lubrication Compared With Oil Lubrication

- Less heat dissipation possible
- Contaminants are captured by the grease film and not removed, especially with grease lubrication of minimal quantity.
- At present, limiting speeds or speed factors are lower than with oil injection and oil/air lubrication.

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